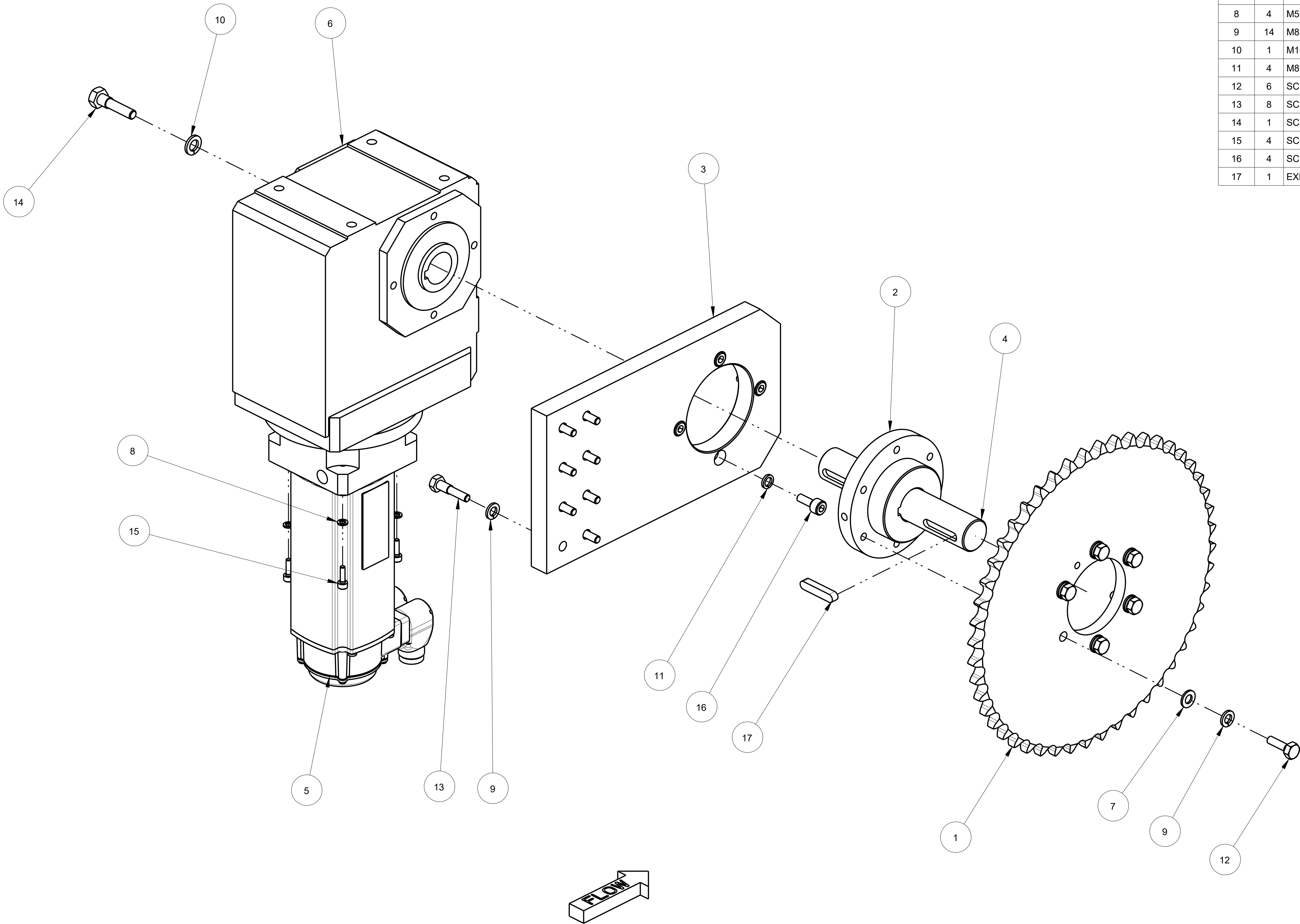




ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	NO. 60 X 48 SPROCKET MOD.	U5000248M
2	1	HUB, DRIVE	U5000263M
3	1	DRIVE REDUCER PLATE	U5000267M
4	1	DRIVE SHAFT, METERING CON.	U5000296M
5	1	SERVOMOTOR, 2.7 Nm W/BRAKE (FOR REFERENCE ONLY)	U5006415P_REF
6	1	REDUCER, K202 AG MT10, 46:1	U5006433P
7	6	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
8	4	M5 STD SPRING LOCK WASHER SS	U6002562P_EXP
9	14	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
10	1	M10 STD SPRING LOCK WASHER SS	U6002565P_EXP
11	4	M8 HIGH COLLAR LOCK WASHER SS	U6002597P_EXP
12	6	SCREW HHCS, M8x25 SS	U6002764P_EXP
13	8	SCREW HHCS, M8x35 SS	U6002766P_EXP
14	1	SCREW HHCS, M10x40 SS	U6002787P_EXP
15	4	SCREW SHCS, M5x16 SS	U6003042P_EXP
16	4	SCREW SHCS, M8x20 SS	U6003079P_EXP
17	1	EXP" KEY, 8 x 7 x 40 WITH ROUNDED ENDS, (STN STL)	U6003531P_EXP

-	-	-	-	-	-	NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.																			
-	-	-	-	-	-	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER. DO NOT SCALE DRAWING.																			
-	-	-	-	-	-	GENERAL TOLERANCE: HOLE .010 / .012 OTHERS .012					CONCENTRICITY .03 / .02 PERPENDICULARITY .0100CM ANGULARITY .25/25					 METRIC		MATERIAL: SEE BOM							
-	-	-	-	-	-	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES .12					✓ (125)														
-	-	-	-	-	-	DRW BY: -					CHK'D: -					ENGR. BY: GN									
-	-	-	-	-	-	DATE: 24-OCT-06					DATE: -					DATE: -									
-	-	-	-	-	-	TITLE: ASSY, METERING CONV. DRIVE RH																			
-	-	-	-	-	-	 WestRock															PACKAGING SYSTEMS ATLANTA, GA, USA				
REV.	DESCRIPTION					BY	CHK'D	1/2	999	D	U5008409M					-	1/1								
						DATE	DATE	SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°						REV	SHEETS							